



From Paper... to Packaging!

ADHESIVE SOLUTIONS FOR THE PAPER CONVERTING INDUSTRY





BOSTIK WITH YOU

Bostik is an European leader in Waterbased adhesives. Working jointly with customers for many years, Bostik has developed an unrivalled level of expertise in a huge range of Converting applications. In the Smart Technology Center in France, chemists and experts implement a variety of solutions matching the most demanding industry requirements.



Bostik Smart Technology Center of Venette, France

By working with Bostik, you can rely on dedicated teams to support your business, all over Europe. We are eager to work with you, to select the right product and the best service. Bostik's adhesives are recognized worldwide for excellence, quality and performance, and our employees will ensure you find the right solution for your project.



Bostik, the smart partner at your side

BOARD LAMINATING



BOX & CASE FOLDING



BAG MANUFACTURING



CORE & TUBE WINDING



LABELLING



TISSUE ROLLING



TRAY FORMING



ENVELOPE CLOSING



BOARD LAMINATING



COMPACT LAMINATION

Lamination of board to produce compact structures

AQUAGRIP LITE 700 INNOVATION

VISCOSITY: **2200** mPa.s

- Consumption reduction / Self foaming
- Reduced buffer stocks / Lower residual moisture
- Clean running / Formulatory expertise



SUBO DK 33 RAPID

VISCOSITY: **3500** mPa.s

- High productivity / Suitable for high speed
- Superior bond strength / High tack level
- Good structural stability / Fast setting time



AQUAGRIP DK 23 OPEN TIME

VISCOSITY: **2200** mPa.s

- Good initial tack / High bond strength
- Long open time / Good structural stability
- Suitable for high speed production lines / Formulatory expertise



AQUAGRIP DK 201 RAPID

VISCOSITY: **3200** mPa.s

- Long open time / Reduced curling
- Good structural stability / Fast setting time
- Good initial tack / Medium lines speed



AQUAGRIP DK 39 FAST SETTING

VISCOSITY: **4000** mPa.s

- Good initial tack / Medium lines speed
- Fast setting time / Good structural stability
- Less residual humidity / Suitable for specialist applications



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application



BOARD LAMINATING

AQUAGRIP 22261

TACK

VISCOSITY: **1700** mPa.s

- High wet tack / High lines speed
- Fast setting time / Good structural stability
- Clean running / Low maintenance



FILM LAMINATION

Lamination of PE or OPP to board to produce duplex structures

COLFLEX 64800

SPECIALIST

VISCOSITY: **2200** mPa.s

- Suitable for low surface energy substrates / High adhesion level
- Suitable for high speed process / High tack & fast setting time
- Very good adhesion on difficult substrate / Formulatory expertise



SUBO DZ 50 VERSATILE

VISCOSITY: **5000** mPa.s

- High bond strength / High adhesion level
- Suitable for difficult substrates (varnish, UV, coating) / Formulatory expertise
- Applicable by roller and wheel / Versatile application method



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

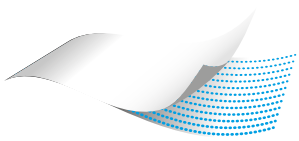


Wheel application



Stamp / Stencil application

BOARD LAMINATING



CORRUGATED LAMINATION

Lamination of fluted board to produce corrugated structures

AQUAGRIP DK 23

OPEN TIME

VISCOSITY: **2200** mPa.s

- Good initial tack / High bond strength
- Long open time / Good structural stability
- Suitable for high speed production lines / Formulatory expertise



AQUAGRIP DK 39

FAST SETTING

VISCOSITY: **4000** mPa.s

- Good initial tack / Medium lines speed
- Fast setting time / Good structural stability
- Less residual humidity / Suitable for specialist applications



AQUAGRIP DK 201

STABLE

VISCOSITY: **3200** mPa.s

- Long open time / Reduced curling
- Good initial tack / Medium lines speed
- Fast setting time / Good structural stability



SUBO DK 33

RAPID

VISCOSITY: **3500** mPa.s

- High productivity / Suitable for high speed
- Superior bond strength / High tack level
- Good structural stability / Fast setting time



SUBO DL 25

MULTIPURPOSE

VISCOSITY: **1450** mPa.s

- Very good adhesion on difficult substrates / Formulatory expertise
- High initial tack / Fast lines speed
- Honeycomb construction and lamination / Versatile application usage



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

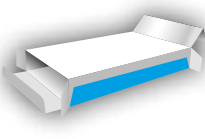


Wheel application



Stamp / Stencil application

BOX & CASE FOLDING



BOX & CASE FOLDING

For side seam bonding during the manufacturing of boxes and cases

FINDTACK 3000

VERSATILE

VISCOSITY: 3500 mPa.s

- Superior bond strength / High tack level
- High productivity / Suitable for high speed
- Nozzle and wheel application / Formulatory expertise



KLEBSTOFF DA 310

UNIVERSAL

VISCOSITY: 2300 mPa.s

- Fast setting time / High lines speed
- Wide range of application / Multipurpose
- Water resistance / Formulatory expertise



MYBOND DL 25

MULTIPURPOSE

VISCOSITY: 1450 mPa.s

- Versatile product / Multipurpose
- Contact nozzle applicable / Automated application
- Clean running / Low maintenance



SUBO DA 26 A UV TRACER

VISCOSITY: 1200 mPa.s

- High wet tack / Fast lines speed
- High bonding performance / Versatile application
- UV tracer / Automated detection system



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



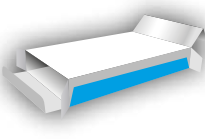
Wheel application



Stamp / Stencil application



BOX & CASE FOLDING



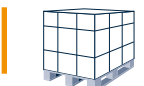
BOX & CASE FOLDING

For side seam bonding during the manufacturing of boxes and cases

SUBO DA 36 MULTI-PURPOSE

VISCOSITY: 3100 mPa.s

- Good structural stability / Fast setting time
- Good adhesion on standard substrates / Good versatility
- Medium line speed / Long opening time



KLEBSTOFF 500 / 059 HEAVY DUTY

VISCOSITY: 5800 mPa.s

- Suitable for difficult substrates / High adhesion level
- Good structural stability / Fast setting time
- Versatile application method / Applicable by roller and wheel



KLEBSTOFF DT 36 A VERSATILITY

VISCOSITY: 3900 mPa.s

- Excellent adhesion on a wide range of substrates / High versatility
- High productivity / Suitable for high speed
- Good structural stability / Fast setting



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

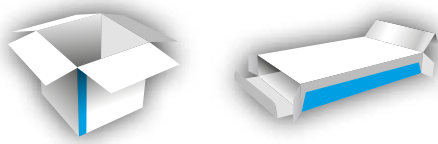


Wheel application



Stamp / Stencil application

BOX & CASE FOLDING



BOX & CASE FOLDING

For side seam bonding during the manufacturing of boxes and cases

FINDTACK 30 REPULPABLE

VISCOSITY: **3500** mPa.s

- High initial tack / Fast lines speed
- Applicable by nozzle or wheel / Versatile application method
- Repulpable / Sustainability



SUBO 310 MULTI-PURPOSE

VISCOSITY: **1600** mPa.s

- Good adhesion on standard substrates / Good versatility
- Fast setting time / Good structural stability
- Long open time / Contact nozzle suitability



KLEBSTOFF DT 360 CLEAN

VISCOSITY: **1000** mPa.s

- Good adhesion on a wide range of substrates / High versatility
- Suitable for high speed process / Fast setting
- Water resistant / Formulatory expertise



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



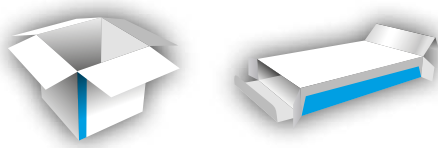
Wheel application



Stamp / Stencil application



BOX & CASE FOLDING




BOX & CASE FOLDING

For side seam bonding during the manufacturing of boxes and cases

AQUAGRIP 22264 RAPID VISCOSITY: **3500** mPa.s

- Superior bond strength / High tack
- Good adhesion on a wide range of substrates / High versatility
- Suitable for high speed lines / UV tracer

UV



AQUAGRIP 22268 UV RAPID VISCOSITY: **3000** mPa.s

- High wet tack / High lines speed
- Good specific adhesion / Formulatory expertise
- Contains UV tracer / Automated detection system


UV



AQUAGRIP 22234 MULTI-PURPOSE VISCOSITY: **800** mPa.s

- Suitable for high speed lines / UV tracer
- Good adhesion on standard substrates / Good versatility
- Fast setting time / Good structural stability


UV



FINDTACK 900 UVW PREMIUM VISCOSITY: **750** mPa.s

- Highest bond performance / Formulatory expertise
- High tack / High speed line
- Contains UV tracer / Automated detection system

UV



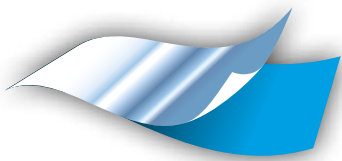
AQUAGRIP XV3176/1 INNOVATION VISCOSITY: **750** mPa.s

- High wet tack / high speed lines
- High adhesion / formulatory expertise
- Patented UV tracer - Innovative chemistry

UV




BAG & SACK MANUFACTURING



FILM LAMINATING

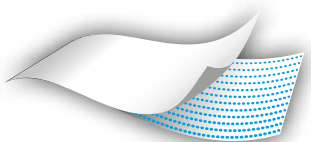
Lamination of PE or OPP film to cardboard

COLFLEX 64800

SPECIALIST

VISCOSITY: **2200** mPa.s

- Suitable for low surface energy substrates / High adhesion level
- Suitable for high speed process / Fast setting time
- High tack / Ideal for lamination processing



FILM SPOT LAMINATION

Spot lamination of PE to paper

AQUAGRIP 560

HEAVY DUTY

VISCOSITY: **1200** mPa.s

- High adhesion level / Suitable for difficult substrates
- High productivity / Suitable for high speed
- High tack level / Designed for lamination process



AQUAGRIP 510

MULTI-PURPOSE

VISCOSITY: **1200** mPa.s

- Suitable for standard substrates / Good adhesion level
- High bond strength / High adhesion level
- Designed for lamination processes / High tack level



AQUAGRIP 98

SPECIALIST

VISCOSITY: **2500** mPa.s

- Compatible with Corn Starch solution / Formulatory expertise
- Applicable by stencil / Standard method application
- Adhesion to treated HDPE / High bonding performance



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

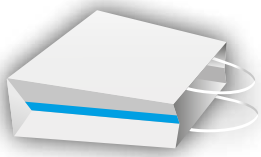


Wheel application



Stamp / Stencil application

BAG & SACK MANUFACTURING



SIDE SEAMING

Longitudinal bonding of the side seam of paper bags

COLFLEX 64800

SPECIALIST

VISCOSITY: **2200** mPa.s

- Suitable for low surface energy substrates / Excellent adhesion level
- Suitable for high speed process / High tack & fast setting time / High bond strength / High adhesion level



SUBO DT 36

VERSATILE

VISCOSITY: **3300** mPa.s

- Suitable for difficult substrates / High adhesion level
- Superior bond strength / High tack level
- Clean running / Low maintenance



SUBO DZ 35

HEAVY-DUTY

VISCOSITY: **6300** mPa.s

- High bond strength / High adhesion level
- Good adhesion on a wide range of substrates / Versatility
- Suitable difficult substrates / High tack level



SUBO EC 41

TACK

VISCOSITY: **1200** mPa.s

- Pressure sensitive / High bond performance
- Wide range of application / Multi-purpose
- Suitable for very difficult substrates / High adhesion level



SUBO DA 45

VISCOSITY

VISCOSITY: **11000** mPa.s

- Suitable for paper and cardboard / Good adhesion level
- Versatile application method / Applied by roller or stamp
- Clean running / Low maintenance



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

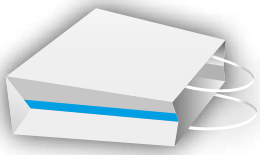


Wheel application



Stamp / Stencil application

BAG & SACK MANUFACTURING



SIDE SEAMING

Longitudinal bonding of the side seam of paper bags

FINDTACK 7 UNIVERSAL

VISCOSITY: **850** mPa.s

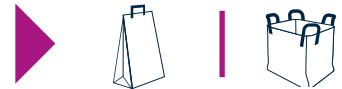
- Universal product / Bonds to standard and coated Kraft
- Versatile application method / Applied by roller or nozzle
- High adhesion / Superior bond strength



THERMOGRIP F50 UNIVERSAL

VISCOSITY: mPa.s

- Short setting time - high speed bonding
- Humidity resistance/formulatory expertise
- Easy of use / customer friendly



KIZEN FORCE STRENGTH

VISCOSITY: mPa.s

- Easy to use / customer friendly
- High adhesion on difficult substrates / high performance
- High temperature resistance / suitable for cooking processes



KIZEN ICE DEEP FREEZE

VISCOSITY: mPa.s

- High adhesion on difficult substrates / suitable for demanding applications
- Deep freeze resistance / suitable for frozen foods
- Easy to use / customer friendly



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

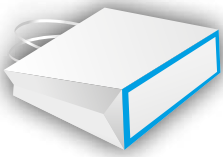


Wheel application



Stamp / Stencil application

BAG & SACK MANUFACTURING



BOTTOM GLUING

Bottom gluing of paper bags & sacks

AQUAGRIP 501C

MULTI-PURPOSE

VISCOSITY: **135000** mPa.s

- Suitable for difficult substrates / High adhesion level
- Designed for bottom gluing processes / High tack level
- Splash-free running / Low maintenance



SUBO DF 61

VERSATILE

VISCOSITY: **110000** mPa.s

- Suitable for very difficult substrates / High adhesion level
- Versatile application method / Applied by roller or stamp
- Clean running / Low maintenance



SUBO DC 62

ADHESION

VISCOSITY: **285000** mPa.s

- High viscosity / Ideal for Curioni machines
- Applicable by roller / Standard method application
- Used on a range of bag making lines / Broad industry



H2420-01

PET FOOD

VISCOSITY: **1200** mPa.s

- Excellent adhesion - high bond performance
- Clean running / low maintenance
- Long open time / customer friendly



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

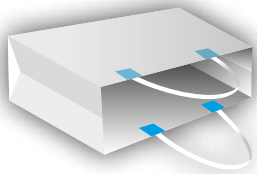


Wheel application



Stamp / Stencil application

BAG & SACK MANUFACTURING



HANDLE ATTACHMENT

Handle attachment for paper bags & sacks

FINDTACK 900

HEAVY DUTY

VISCOSITY: **750** mPa.s

- Fast setting time / Good structural stability
- Long open time / Reduced curling
- High initial tack / Fast line speeds



AQUAGRIP DK 201

RAPID

VISCOSITY: **3200** mPa.s

- Long open time / Reduced curling
- Fast line speeds / High initial tack
- Fast setting time / Good structural stability



SUBO DZ 35

MULTI-PURPOSE

VISCOSITY: **6300** mPa.s

- High bond strength / High adhesion level
- Good adhesion on a wide range of substrates / Versatility
- Suitable difficult substrates / High tack level



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



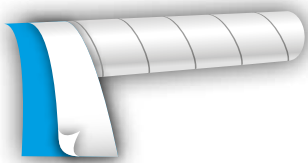
Wheel application



Stamp / Stencil application



CORE & TUBE WINDING



CORE & TUBE WINDING

Bonding paper layers during winding process

MYBOND DA 37 F

RAPID

VISCOSITY: **3800** mPa.s

- Good redispersability / Unfilled product
- Good adhesion on a wide range of substrates / Versatility
- High productivity / Suitable for high speed



SUBO DA36

VERSATILE

VISCOSITY: **3100** mPa.s

- Superior bond strength/ High wet tack
- Good adhesion on a wide range of substrates / High versatility
- Boric acid free / Formulatory expertise



PALSTAB 9/2845

RIGID

VISCOSITY: **3000** mPa.s

- High rigidity / Structural integrity
- Superior bond strength / High tack level
- High productivity / Suitable for high speed



AQUAGRIP TC201

MULTI-PURPOSE

VISCOSITY: **4100** mPa.s

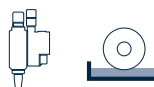
- Good adhesion on a wide range of substrates / High versatility
- High speed lines / High bond strength
- Boric Acid free / Formulatory expertise



SUBO DA 37 TACK

VISCOSITY: **6500** mPa.s

- High viscosity / Good holdout
- Very good wet tack / High lines speed
- Good bond on various substrates / Versatile performance



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



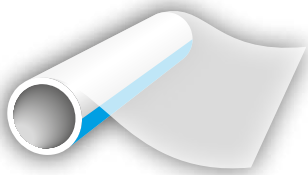
Wheel application



Stamp / Stencil application



CORE & TUBE WINDING



CORE & TUBE LABELLING

Bonding paper labels to pre-formed cardboard tubes

AQUAGRIP 29359

SPECIALIST

VISCOSITY: **2700** mPa.s

- Suitable for difficult substrates / High adhesion level
- Good structural stability / Fast setting time
- Clear dried film / Formulatory expertise



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application

LABEL



GLASS LABELING

Bonding paper labels to glass

ATOBOND 1010

RAPID

VISCOSITY: 13000 mPa.s

- Fast setting time / High lines speed
- Suitable for warm fillings / Specialist application
- Rotation and inline labelling / Broad industry application



TINKALEX 1030

BORAX-FREE

VISCOSITY: 13000 mPa.s

- Casein-free / High bonding performance
- Borax-free / Formulatory expertise
- Renewable resources / Sustainability



ATOBOND 1005

RAPID

VISCOSITY: 90000 mPa.s

- Fast setting time / High lines speed
- Very good resistance to iced and condensed water / High bonding performance
- High wet tack / High bonding performance



TINKALEX 1095

SYNTHETIC

VISCOSITY: 12000 mPa.s

- Fast setting time / Fast lines speed
- Borate-free / Formulatory expertise
- Synthetic polymer / High bonding performance



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application

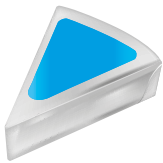


Wheel application



Stamp / Stencil application

LABEL



ALUMINIUM

Bonding paper labels to aluminium foils

SUBO CF 25 MULTIPURPOSE

VISCOSITY: **2300** mPa.s

- Adhesion to aluminum / Formulatory expertise
- Roller or pen applicable / versatile application method
- Paper and cardboard bonding and compact board lamination / Multipurpose



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application



LABEL



PET LABELING

Bonding paper labels to PET

ATOBOND 1070

SUSTAINABILITY

VISCOSITY: **13000** mPa.s

- Suitable for multiple substrates / Versatile product
- Good bonding adhesion / Formulatory expertise
- Casein based / Sustainability



AQUAGRIP 510

MULTI-PURPOSE

VISCOSITY: **7000** mPa.s

- Suitable for multiple substrates / Versatile product
- Good bonding adhesion / Formulatory expertise
- Suitable for rotary labelling / Fast lines speed



TEM 933 M

PAPER

VISCOSITY: mPa.s

- Excellent adhesion / high performance
- High speed (40K per hour) / fast bottling speeds
- Excellent green tack / high speed bonding



TEM 671 M

FILM

VISCOSITY: mPa.s

- Wide substrate compatibility / customer friendly
- Applicable by EDOT technology / cost savings
- Excellent green tack / high speed lines



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application

TISSUE



CORE & TUBE WINDING

Bonding paper layers during winding process

SUBO DF 30 N

OPEN TIME

VISCOSITY: **3200** mPa.s

- Excellent initial tack / Fast line speed
- Long open time / Customer flexibility
- Versatile product / Multiple applications



AQUAGRIP XV 15

BORIC ACID FREE

VISCOSITY: **3100** mPa.s

- Boric acid free / Formulatory expertise
- Applied with slot nozzle and wheel / Versatile application method
- High adhesion level / High bonding performance



AQUAGRIP TC 201

MULTIPURPOSE

VISCOSITY: **4100** mPa.s

- Good adhesion on a wide range of substrates / High versatility
- High speed lines / High bond strength
- Boric Acid free / Formulatory expertise



LAMINATION

Lamination of hygienic papers

AQUAGRIP TL 160

MULTIPURPOSE

VISCOSITY: **10000** mPa.s

- Roller application / suitable for major lines
- Cost optimized / cost effective
- Dilution from 1:3 up to 1:5 /customer friendly



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application

TISSUE

AQUAGRIP TL 222

UNIVERSAL

VISCOSITY: **22000** mPa.s

- High performance / strong bond performance
- Versatile / multiple end uses
- Dilution from 1:3 up to 1:10 / customer friendly



AQUAGRIP TLK 115

SUSTAINABILITY

VISCOSITY: **12000** mPa.s

- Roller application / compatible with major lines
- 100% bio-sourced raw materials / sustainable
- Dilution from 1:2 up to 1:7 / customer friendly



PICK-UP

Bonding paper to cardboard core

AQUAGRIP TPX 24

PERFORMANCE

VISCOSITY: **20000** mPa.s

- High performance / high line speeds
- Clean running / low maintenance
- Can be diluted to optimize cost in use / customer friendly



AQUAGRIP TPX 28

UNIVERSAL

VISCOSITY: **9100** mPa.s

- Fountain, blade and nozzle application / versatile application
- Clean running / low maintenance
- Excellent dry release / end user friendly



AQUAGRIP TPX 35

SPECIALIST

VISCOSITY: **13500** mPa.s

- Blade application / controlled rheology
- High wet tack / high line speeds
- Excellent dry release / end user friendly



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application

TISSUE



TAIL TIE

Tacking the last paper tissue sheet to the roll

AQUAGRIP TTX 300 PERFORMANCE

VISCOSITY: 20000 mPa.s

- High performance – high line speeds
- Excellent dry release – consumer friendly
- Dilution from 1:2 to 1:4 / customer friendly



AQUAGRIP TTX 500 INNOVATION

VISCOSITY: 20000 mPa.s

- Very humid tack / excellent roll handling performance
- Innovative formulation / formulatory expertise
- Dilution from 1:2 to 1:4 / customer friendly



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



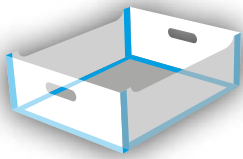
Wheel application



Stamp / Stencil application



TRAY FORMING



TRAY FORMING

For erecting cardboard trays

TEF 272

RAPID

VISCOSITY: **1200** mPa.s

- Fast setting time / Increased productivity
- Polyvalent adhesive / Multipurpose packaging adhesive
- Temperature resistance / High performance bonding



TEF 266 M

DEEP FREEZE

VISCOSITY: **1300** mPa.s

- Suitable for very difficult substrates / Superior adhesion level
- Suitable for deep-freeze storage conditions / High tack level
- Polyvalent adhesive / Multipurpose packaging adhesive



Kizen™



comfort



security



efficiency

KIZEN XCELL FORCE

VISCOSITY: **1050** mPa.s

- Suitable for difficult substrates / High adhesion level
- Easy use and process / Free flow pellets
- Ultra precise drop / Economical usage



KIZEN HEAT TEMPERATURE RESISTANCE

VISCOSITY: mPa.s

- Easy to use / customer friendly
- Superior temperature resistance / high performance
- Wide adhesion characteristics / versatile application



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application



ENVELOPE CLOSING



ENVELOPE CLOSING

Pressure sensitive hot melt adhesives for envelop flaps

TLH 4492 E RAPID

VISCOSITY: **5000** mPa.s

- High grab & wettability / Versatile substrates
- Low TG / Suitable for chilled condition
- Low viscosity / Good wetting



drum



carton



TLH 4000 E VERSATILE

VISCOSITY: **12000** mPa.s

- High grab / Polyvalent face stock & substrates
- High loop tack / Excellent converting properties
- Roller or slot die applied / Versatile application device



drum



carton



PAIL



IBC



FTL



BAG



Bulk Bag



Roller application



Contact Nozzle application



Contactless Nozzle application



Wheel application



Stamp / Stencil application



**Smart help :
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